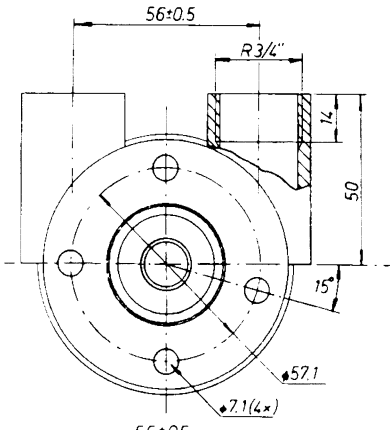
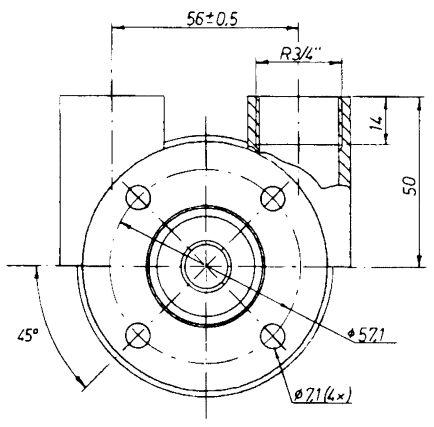
The product, i.e. concept, design and construction, is the property of Johnson Pump AB

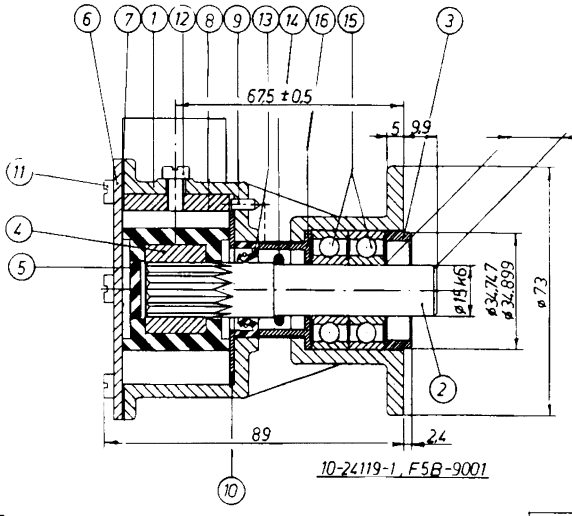
SKALL PÅ GRUNDAN ÅTERLÄMNAS. DEN FÅR EJ PÅ NÅGOT SÄTT ANVÄNDAS TILL SKADA FÖR JP:S INTRESSEN.
JOHNSON PUMP AB, ÖREBRO

10-24119-7



10-24119-1/-6

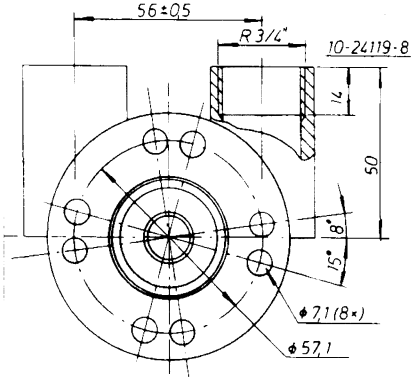


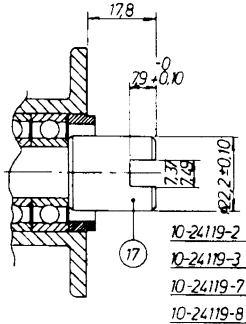


10-24119-1, F5B-9001

Pumptyp och Pump nr stämplas på locket.

10-24119-8





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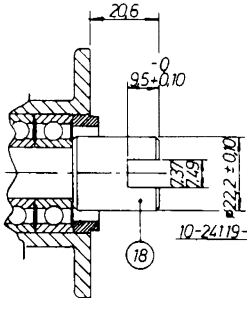
10-24119-3 F5B-9022
10-24119-7 F5B-9006
10-24119-8 F5B-9007



10-24119-4 F5B-9003

PUMP NO PUMP NR	PUMPTYPE PUMPTYP	BODY PUMPHUS	CAM KAM DESCRIPTION BENÄMNING	CAM KAM NO NR	SCREW SKRUV	COUPLING KOPPLING
10-24119-1	F5B-9001	01-24115-1	1/1	01-42397	05-04-117	———
10-24119-2	F5B-9002	01-24115-1	1/1	01-42397	05-04-117	01-45030
10-24119-3	F5B-9022	01-24115-1	1/2	01-45014	05-04-175	01-45030
10-24119-4	F5B-9003	01-24115-1	1/1	01-42397	05-04-117	01-45031
10-24119-5	F5B-9004	01-24115-1	1/1	01-42397	05-04-117	01-45028
10-24119-6	F5B-9005	01-24115-1	1/1	01-42397	05-04-117	01-45029
10-24119-7	F5B-9006	01-24115-2	1/1	01-42397	05-04-117	01-45030
10-24119-8	F5B-9007	01-24115-3	1/1	01-42397	05-04-117	01-45030

SAE involute splines
SAE evolventkugg

Diametrical pitch 20/40

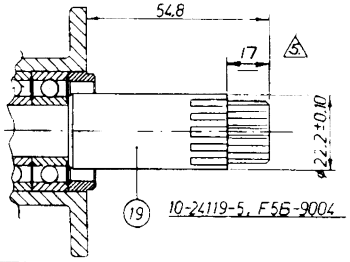
Pressure angle
Pressvinkel 30°

Number of teeth
Antal kuggar 13

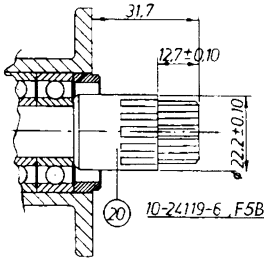
Major diameter +0
Toppdiameter 17.78 -0.10

Pitch diameter
Delningsdiameter 16.51

Minor diameter +0
Kärndiameter 14.88 -0.20



10-24119-5, F5B-9004



10-24119-6, F5B-9005

430	POS	Pos 11 Skall 05-04-163 var 162	901011	RE
	7	10-24119-8, ø7.1(8×) var (4×)	7.12.84	
	6	10-24119-8 tillk.	20.11.84	
	5	Mått 17 var 12.7±0.10	29.6.78	
	4	05-06-500 var 05-06-501	14.9.78	
	3	Det. nr. 15 var 05-08-504	12.9.78	OJ
	2	Mont. mått 15.3 +0.1 -0.1 var 15.5±0.1	23.8.78	
	1	10-24119-7 tillkommit		

Dimensions in mm.
Mått i mm.

SPLINES COUPLING	20	1	KUGGKOPPLING				SEE TABLE
SPLINES COUPLING	19	1	KUGGKOPPLING				SEE TABLE
TOOTHED COUPLING	18	1	KLOKOPPLING				SEE TABLE
TOOTHED COUPLING	17	1	KLOKOPPLING				SEE TABLE
WASHER	16	1	BRICKA				01-45186
BALL BEARING	15	2	KULLAGER			6202 2RS	05-08-123
O-RING	14	1	O-RING			12.3×2.4	05-06-500
LIP SEAL	13	1	LÄPPTÄTNING			16×28×7	05-29-105
SCREW	12	1	SKRUV				SEE TABLE
SCREW	11	6	SKRUV				05-04-163
WEAR PLATE	10	1	SLITBRICKA				01-42399
PIN	9	1	STIFT				01-42400
CAM	8	1	KAM				SEE TABLE
GASKET	7	1	PACKNING				01-42401
ENDCOVER	6	1	LOCK				01-42398
RUBBER WASHER	5	1	GUMMIBRICKA				01-42446
IMPELLER	4	1	IMPELLER				08-10276
GUIDE	3	1	STYRNING				01-45022
SHAFT	2	1	AXEL				01-45187
BODY	1	1	PUMPHUS				SEE TABLE

Detalj nr.	Antal	Benämning	Material	Dimension	Anm. el. rtn. nr
Tolerans där ej annat angives Arbetsmått	Vinklar	Bearbetning	Ritning	Ritad	Godkänd	Smet. rtn.
			Datum	780221		Ämn. nr
			Sign.	OJ		Styrkliste nr

JP JOHNSON PUMP AB

Titel Johnson Impellerpump F5B-9, 10-24119

Skala 1:1