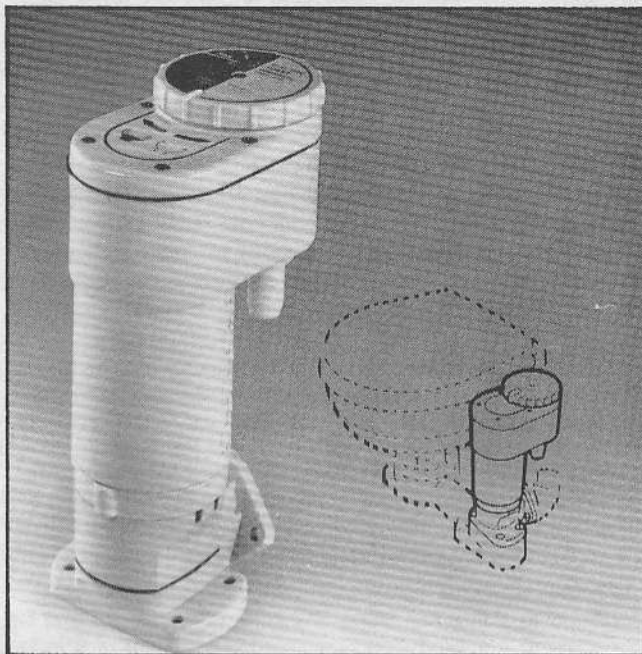




Models 29100-0120 12 Volt 29100-0240 24 Volt



ELECTRIC FLUSH PUMP

FEATURES

- Directly replaces Manual Pump Assembly.
- Easy to install.
- Fits all PAR manual toilets and others.
- Simple to operate.
- Built-in macerator.

SPECIFICATIONS

- Ports:** Inlet - 3/4" Hose Barb; Discharge - Attach manual pump 1 1/2" discharge elbow.
- Motor:** Permanent magnet type with ball bearings on double ended stainless steel shaft.
- Pumps:** Two flexible impeller pumps mounted on opposite ends of double ended motor.
- Weight:** 7 1/2 lbs. (3.4 kg)
- Dimensions:** 10 1/2" (267mm) high, 3-3/8" (86mm) wide, 5 7/8" (149mm) deep, 40" (1000mm) wire leads

MODELS 29100-0120, 29100-0240

APPLICATION

The PAR Electric Flush Pump will convert any PAR manual toilet to electric operation. It is assembled at the factory to fit the PAR 29090-Series and 29120-Series toilets which have been in production since 1987. By removing the macerator housing (base mounting flange) and replacing it with the alternate mounting flange supplied with the pump, it will fit any of the older 59128-Series PAR manual toilets produced through 1987. The flush pump assembly simply replaces the entire manual pump assembly and screws directly to the toilet base. In addition to PAR toilets, the flush pump will also fit the Brydon Boy, Mansfield (Sealand) 751, Raske & Van der Meyde RM69, and Taiwan Magnetics TMC 999 toilet models.

In order to install the Flush Pump on the following listed toilet models, the indicated optional mounting flange must be installed on the pump assembly.

Toilet Model	Pump Mounting Configuration	Flush Pump Mounting Flange Adaptor Kit
GROCO HC Mansfield 750	2 Hole	29125-0000
GROCO HE GROCO HF	3 Hole Equilateral Triangle	29080-0000
Raritan Compact Raritan PH & PH II Sealand 752	4 Hole Square Pattern	29110-0000
Wilcox Crittenden Head Mate 1460 C Wilcox Crittenden Winner R4042C*	4 Hole Square Pattern	29128-0000

* The Wilcox Crittenden Flange Kit includes a 90° discharge elbow and joker valve which must be used in place of the original elbow and joker valve. The Winner toilet requires minor repositioning of the discharge plumbing because the new discharge elbow will be lower and about 4 inches further from the toilet bowl.

The pump may be installed on toilets which are mounted as high as 2 feet above the vessel's waterline or on toilets below the waterline if the total cumulative discharge head does not exceed 6 feet. It will fit toilets with either a compact size bowl or large household size bowl. Generally, the pump requires no modification or additions to the existing plumbing which services the manual pump assembly. However, if the discharge hose rises and falls repetitively and the total of all rising segments (when added together) exceeds 6 feet, it should be re-routed so the total cumulative rise is less than 6 feet. If this can not be done, the electric flush pump should not be installed.

INSTALLATION

WARNING: HAZARD OF FLOODING. IF TOILET IS INSTALLED BELOW THE WATERLINE OR MAY BE BELOW THE WATERLINE AT ANY ANGLE OF HEEL OR TRIM, THE INSTALLATION MUST INCLUDE VENTED LOOPS PROPERLY POSITIONED ABOVE THE WATERLINE. FAILURE TO DO SO MAY RESULT IN FLOODING WHICH CAN CAUSE LOSS OF PROPERTY AND LIFE.

The pump is assembled at the factory with a base mounting flange (macerator housing) which fits the PAR 29090-Series and 29120-Series toilets. If the pump is to be installed on a PAR 59128-Series (Brydon Boy), Mansfield (Sealand) 751, Raske & Van Der Meyde RM69, Simpson Lawrence 444, or Taiwan Magnetics TMC 999, it is necessary to replace the four hole mounting flange with the three hold mounting flange supplied with the pump. In order to install the pump on other applicable toilets, an optional mounting flange must be installed (see Application section).

To change the mounting flange, remove the four screws (on bottom of pump assembly) which secure the mounting flange to the waste pump body. Note the relative position of the long and short screws.

Grasp the pump body, wearplate and motor with one hand, holding them together as an assembly. Then slide the mounting flange/macerator housing off the pump body with the other hand trying not to disturb the wearplate and damage the paper gaskets. It may be necessary to gently tap on the flange with a plastic mallet to start it sliding off the pump body.

If the gaskets are damaged, they should be replaced with new ones (provided) before attaching the new mounting flange/macerator housing. To do this insert a blunt rod dowel into the discharge hole in the pump body and push it against the impeller to prevent the motor shaft from turning. Unscrew and remove the chopper from the motor shaft. Lift the wearplate and gaskets from the pump body and clean any paper residue which may stick to the wearplate and body. Reassemble with new gaskets by reversing the procedure.

Before assembling the new mounting flange/macerator housing to the pump body, ensure the discharge port O-Ring is properly positioned in the O-Ring groove of the pump body. Secure the flange to the pump body with the two shorter screws and the pump assembly to the motor with the two longer screws.

Before removing the manual pump, flush the toilet for sufficient time to ensure all waste is thoroughly flushed from the discharge hose.

WARNING: HAZARD OF FLOODING. CLOSE INLET AND OUTLET SEACOCKS PRIOR TO DISASSEMBLING TOILET. FAILURE TO DO SO CAN CAUSE FLOODING WHICH MAY RESULT IN PROPERTY DAMAGE OR LOSS OF PROPERTY AND LIFE.

Remove the $\frac{3}{4}$ " inlet hose and toilet bowl link hose from the manual pump. Detach the discharge elbow, flange and joker valve assembly from the pump cylinder. It should not be necessary to remove the discharge hose from the elbow.

Remove the screws which secure the pump assembly to the toilet base and retain them to reattach the electric flush pump. Remove the manual pump assembly and the base flapper valve/gasket assembly with attached brass weight. The pump and flapper valve may be disinfected and stowed away for emergency use should the vessel lose electrical power.

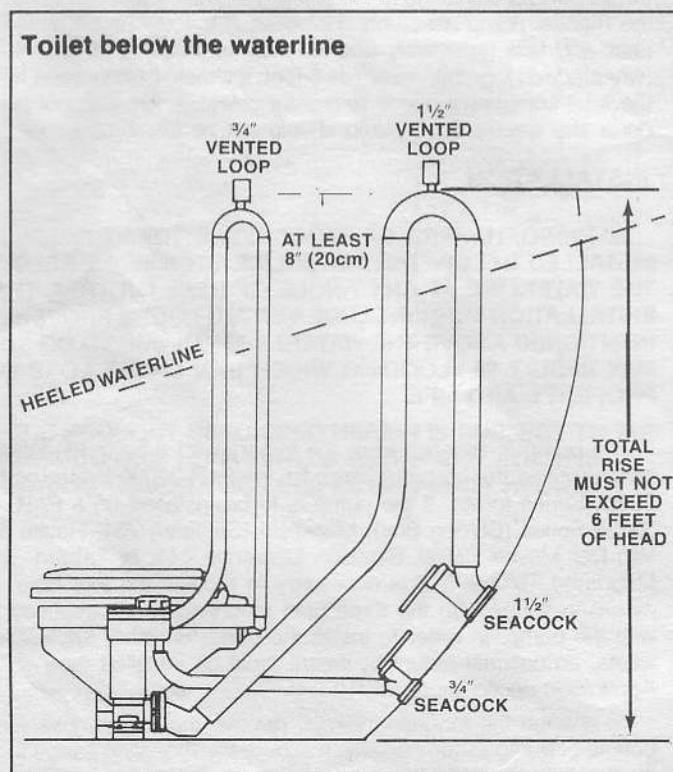
Before assembling the electric flush pump to the toilet base, attach the discharge elbow, flange and joker valve to the flush pump discharge. Position the new pump base gasket (provided) on the toilet base. Align the flush pump mounting flange with the toilet base and secure it with the pump mounting screws.

Attach the $\frac{3}{4}$ " inlet hose to the inlet port (beneath the upper pump pointing down). *Do not connect the pump inlet to a pressurized water system.* Attach the bowl link hose to the flush pump discharge port (rear of upper pump pointing back). If the bowl link hose is not long enough or is kinked, replace it with the length of hose provided with the flush pump kit.

If the toilet is positioned below the waterline or may be below the waterline at any angle of heel or trim, the plumbing must include vented loops positioned above the waterline. To do this, remove the length of hose which connects the flush pump with the bowl. In its place install a length of hose long enough to connect the flush pump to a vented loop fitting positioned a minimum of 8 inches above the waterline. Connect the other side of the vented loop fitting to the bowl inlet elbow.

In below waterline installations with the discharge hose connected to a thru-hull fitting, the hose must rise up and be connected to a vented loop positioned a minimum of 8 inches above the waterline and then continue on to the discharge seacock. The total rise of the discharge hose, however, must not exceed 6 feet of head. If a vented loop fitting in the discharge hose positioned at least 8" above the waterline results in a total discharge head that exceeds 6 feet, the electric flush pump should not be installed.

VENTED LOOP ILLUSTRATION



WIRING

The flush pump should be wired to the power source with an electrical circuit independent of all other accessories. The total length of wire should be kept to a minimum and the wire should be sized in accordance with the following electrical specifications chart. The wires, if not run through a conduit, should be supported every 18 inches with non-metallic clamps.

The entire circuit should be protected by an appropriate size circuit breaker or switch panel located as close to the power source as possible.

Connect the red motor lead to positive and the black motor lead to negative. When making connections to the motor leads use only mechanical locking (crimp type) connectors or equivalent and seal the connection with silicone or heat-shrink tube to protect it from corrosion.

RATED VOLTAGE	NOMINAL AMPS	FUSE SIZE	WIRE SIZE PER LENGTH OF RUN*				
			0'-10'	10'-15'	15'-25'	25'-40'	40'-60'
12	24	25	12	10	8	6	4
24	13	15	16	14	12	10	10

* Length of run is the combined distance from the positive power source to the flush pump and back to ground. Wire sizes recommended will allow no more than a 5% drop in voltage.

For technical advice or service please take your pump into your local pump service center.
To order pump or parts or for pricing please go to the following links :

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