



**Models 18490-0000 (12V)**  
**18490-0001 (24V)**  
**18490-0002 (32V)**



**SUBMERSIBLE BILGE PUMP FEATURES**

- Fully Submersible.
- Easy to Install.
- Anti-airlock Design.
- Corrosion Resistant, Acetal Construction.
- Easy to Clean, Large Area Strainer
- Meets Applicable Sections of USCG Reg. (Title 33, Chapter I, Part 183; Subpart I).
- BIA Type accepted.

**SPECIFICATIONS**

Capacity:	1750 US Gal/Hr, 6600 Ltr/Hr 1470 IMP Gal/Hr
Discharge Port:	1-1/8 inch (2,86 cm) DIA Hose
Weight:	2 lbs 15 ozs (1,33 kg)
Height:	6-7/8 inch (17,5 cm)
Base:	4-7/8 inch (12,4 cm) Diameter
Shaft:	Stainless Steel
Seal:	Double Lip Seal
Wire:	36 inch (92 cm) Long

Models 18490-0000 (12V), 18490-0001 (24V), 18490-0002 (32V)

**INSTALLATION**

Locate the lowest point in the bilge. Remove the lower strainer base from the main housing by depressing the two tabs firmly and pulling to separate. Do not attempt to remove the six screws from the pump housing. Place the strainer base in the desired location and rotate until the pump discharge port will be pointed in the desired direction when the pump base is mounted and reassembled to the main housing.

Mark the hull using the four mounting hole locations in the strainer base and drill for No. 10 ( 5 mm ) self tapping screws. Use only stainless steel fasteners. Mount strainer base with 4 screws. (Do not crack the base by overtightening if the hull surface is uneven.) Reassemble pump housing to strainer base.

Connect 1-1/8 inch diameter hose to discharge nozzle and secure with corrosion resistant clamp. Make sure that the hose is free of kinks or sharp bends.

**OPERATION AND MAINTENANCE**

For long, reliable life, be sure pump is not used in a bilge containing excessive amounts of debris.

**NOTICE: To ensure maximum pump performance, periodically remove pump from strainer base and clean debris from strainer.**

Pump can run dry for short periods of time; however, excessive dry running may reduce pump life.

---

For technical advice or service please take your pump into your local pump service center.  
To order pump or parts or for pricing please go to the following links :

[Jabsco Pumps Home >>](#)

[Jabsco Pumps stock list >>](#)