



Model 11810-Series

## SELF-PRIMING PUMPS

## FEATURES

Body:	Bronze Construction
Impeller:	Nitrile Compounds
Shaft:	Stainless Steel Sleeve over Motor Shaft
Wearplate:	Replaceable
Shaft Seal:	Lip Type
Ports:	3/4" (19mm) Garden Hose External Thread and 1/2" NPT Internal
Motor:	1/3 HP, 115V AC 60 HZ, 1725 RPM, Single Phase, Capacitor Type, Open Drip Proof or Totally Enclosed Fan Cooled, Handle and 8' Cord with 3 prong grounded plug on ODP motor only
Weight:	20 lb (9.1 kg) with ODP Motor 25 lb (11.4 kg) with TEFC Motor



Model 11810-Series

## VARIATIONS AVAILABLE

MODEL NO.	DESCRIPTION
11810-0003	Nitrile Impeller, ODP Motor
11810-0013	Nitrile Impeller TEFC Motor

	<p><b>WARNING</b></p> <p><b>Explosion hazard. Motor can spark. Explosion &amp; death can occur. Do not use where flammable vapors are present.</b></p>
--	--

## APPLICATIONS

**MARINE:** Bait tank circulation, transfer oil, wash down, and utility dock pumps.

**INDUSTRIAL:** Circulate coolant on machine tools, industrial filling systems, utility shop pump, transfer gum arabic, transfer distilled water, recharge water softeners, ice water recirculation, hydrostatic pressure testing, vacuum pump, and aspirating pump.

**FOOD, BEVERAGE, & DAIRY:** Circulate cooling water, defrost refrigeration coils, fill drums, wash down equipment and floors, and utility pump.

**HOME:** Fill and empty tubs and pools, empty basements, cesspools, water systems, water lawns and gardens, remove water from low areas, and recharge water softeners.

**PLUMBING:** Empty clogged sumps, drains, sinks and tubs, and pump out water closets.

**FARM:** Fill tractor tires, fill water tanks, pump out silo pits, liquid manures, transfer oil, and flush and clean animal pens.

**CONTRACTORS:** Remove water from excavations, supply water to mortar boxes and cement mixing, and wash-down equipment.

## OPERATING INSTRUCTIONS

- 1. INSTALLATION:** Pump may be mounted in any position without loss of efficiency; however, it is suggested that the pump head be down if vertical mounting is desired. The rotation of the motor shaft determines the location of the pump's intake and discharge ports. Refer to Dimensional Drawing. Right hand port, looking at pump end cover, is inlet port.
- 2. DRIVE:** Direct.
- 3. SELF-PRIMING:** Pump will produce a suction lift approaching 10 feet (3m) when dry and a lift up to 22 feet (6.7m) when primed. Be sure suction lines are airtight or pump will not self-prime.
- 4. RUNNING DRY:** Unit depends on liquid pumped for lubrication. Do not run dry for more than 30 seconds. Lack of liquid will damage the impeller
- 5. PRESSURES:** For continuous operation, pressure should not exceed 20 psi (1.4 kg/sq cm).
- 6. TEMPERATURES:** Nitrile impeller recommended for liquid temperatures of 50° to 180°F (10° to 82°C).
- 7. FREEZING WEATHER:** Drain unit by loosening the end cover.
- 8. NOTICE:** Do not pump solvents, thinners, highly concentrated or organic acids. Damage to pump may result. If corrosive fluids must be handled, pump life will be prolonged if pump is flushed with water after each use or after each work day.
- 9. GASKET:** Use standard pump part. A thicker gasket will reduce priming ability. A thinner gasket will cause impeller to bind. Standard thickness 0.010".
- 10. SPARE PARTS:** A Jabsco Service Kit should be kept on hand to service all but the most badly worn 11810-Series pump.

## SERVICE INSTRUCTIONS

### DISASSEMBLY

1. Remove end cover screws, gasket and end cover.
2. Grasp impeller hub with water pump pliers and withdraw from body.
3. Loosen cam screw and remove cam. Clean off sealant. Remove wearplate with screwdriver or hooked wire.
4. Loosen nut at body clamp. Remove body from motor shaft.
5. Press put seal from motor mounting end of body towards impeller bore.
6. Remove slinger from shaft.

**NOTE:** Inspect all parts for wear or damage and replace if necessary.

## ASSEMBLY

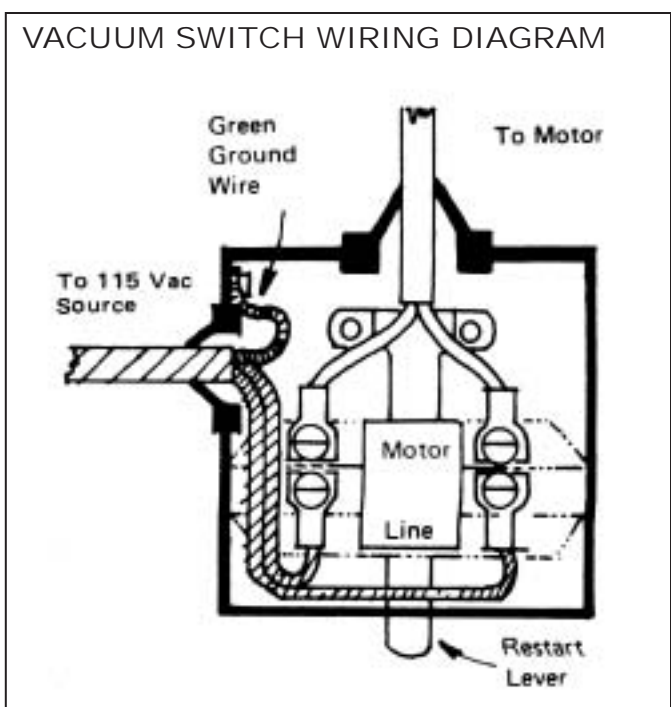
1. Install slinger and position 1/4" from motor boss.
2. Press seal into seal bore with lip facing toward the impeller bore. Apply grease to back of seal lip.
3. Install wearplate, aligning slot with dowel pin.
4. Apply sealant to top of cam and cam screw threads. Install cam with cam screw.
5. Install body on motor. Tighten nut at clamp. Do not over tighten or binding of shaft will result.
6. Lubricate impeller bore with water pump grease.
7. Lubricate shaft OD with grease, align drive ding in extended impeller insert with flat on shaft and install impeller.
8. Install gasket, end cover and end cover screws.

### TO EQUIP WITH VACUUM SWITCH (4732-0000)

1. Install switch in tapped hole on top of inlet port. (Seal threads prior to assembly.)
2. Connect switch to motor. See diagram.
3. Plug into 115V AC outlet and hold down restart lever on switch until the pump primes.

### SPECIAL ATTENTION

1. Constant vibration of the restart lever indicates:
  - (A) An air leak. This will usually show up when the pump is first started. All suction lines should be checked for loose connections.
  - (B) A worn impeller. Impeller should be replaced.
2. Intermittent stopping and starting indicates that the unit is operating against excessive discharge pressure.



---

For technical advice or service please take your pump into your local pump service center.  
To order pump or parts or for pricing please go to the following links :

[Jabsco Pumps Home >>](#)

[Jabsco Pumps stock list >>](#)