

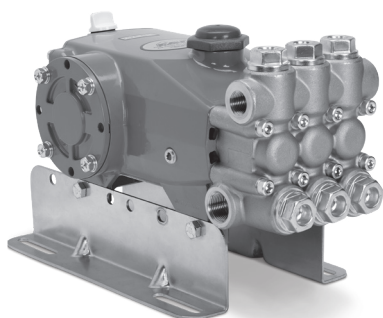
DATA SHEET

7CP PLUNGER PUMPS



Brass Model: **7CP6185CS**

Brass Gearbox Models: **7CP6165CSG1, 7CP6165CSG118**



Model 7CP6185CS Shown
(Mounting rails sold separately)

FEATURES

- Triplex plunger design ensures high efficiency and low pulsation.
- Belt-driven option provides precise flow settings.
- Gearbox models available with 1" or 1½" hollow shaft to fit most engines.
- Direct-drive option offers a compact footprint for electric motors with a NEMA or IEC frame, or SAE hydraulic motors with a bell housing/flexible coupler assembly.
- Pump comes standard with NBR seals. Alternative seal materials are available for higher temperature or chemical compatibility.

COMMON SPECIFICATIONS

	U.S.	Metric
Inlet Pressure Range	Flooded to 70 psi	Flooded to 4.8 bar
Maximum Liquid Temp. (NBR)	140° F	60° C
Alternative seals available for higher temperatures up to 180° F		
Bore	0.787"	20 mm
Crankcase Capacity	38 oz	1.15 l
Inlet Ports (2)	¾" NPT(F)	¾" NPT(F)
Discharge Ports (2)	½" NPT(F)	½" NPT(F)
Shaft Diameter	0.945"	24 mm
Weight	30.8 lbs	14 kg
Weight (Gearbox Models)	38.8 lbs	17.6 kg
Dimensions	13.48 x 9.55 x 6.83"	343 x 242.5 x 174 mm
Dimensions (Gearbox Models)	13.48 x 12.31 x 6.83"	343 x 313 x 174 mm

SPECIFICATIONS

	U.S. Measure	Metric Measure
7CP6185CS		
Flow	8.0 gpm	30.3 lpm
Pressure Range	100–3500 psi	6.9–241 bar
Pump RPM*	1320 rpm	1320 rpm
Stroke	1.024"	26 mm
7CP6165CSG1, 7CP6165CSG118		
Flow	8.0 gpm	30.3 lpm
Pressure Range	100–3500 psi	6.9–241 bar
Engine RPM	3265 rpm	3265 rpm
Stroke	0.854"	21.7 mm

*Pump minimum is 100 RPM.

ALTERNATIVE SEAL CONFIGURATION

MATERIAL	SUFFIX CODE	MAXIMUM TEMPERATURE
NBR	—	140° F (60° C)
FPM	.0110	180° F (82° C)
EPDM	.0220	160° F (71° C)

See **Tech Bulletin 002** for inlet conditions for high temperature.

DETERMINING THE PUMP RPM	$\frac{\text{Rated gpm}}{\text{Rated rpm}} = \frac{\text{Desired gpm}}{\text{Desired rpm}}$
DETERMINING THE REQUIRED HP	$\frac{\text{hp (Electric Brake)}}{1460} = \frac{\text{gpm} \times \text{psi}}{1460}$
DETERMINING MOTOR PULLEY SIZE	$\frac{\text{Motor Pulley OD}}{\text{Pump rpm}} = \frac{\text{Pump Pulley OD}}{\text{Motor rpm}}$

Refer to pump **Service Manual** for repair procedure and additional technical information.

PARTS LIST

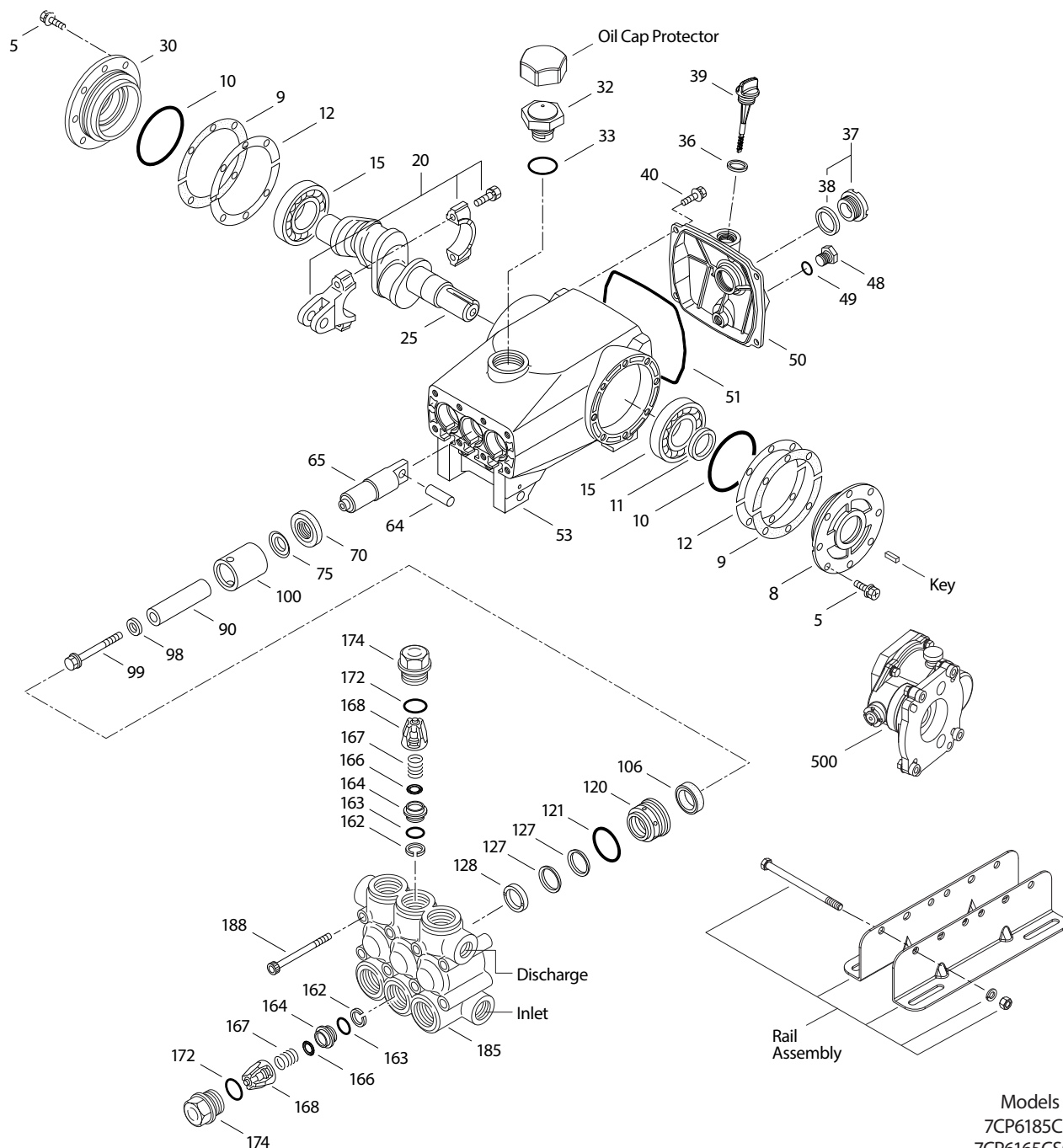
ITEM	P/N	MATL	DESCRIPTION	QTY
5	126540	STCP R	Screw, HHC Sems (M8 x 20) (See Tech Bulletin 074)	8
8	131405	ALE	Cover, Bearing	1
9	49503	FBR	Shim, Split, 2-Piece, Outer	0–2
10	12393	NBR	O-Ring, Bearing Cover–70D	2
11	49190	NBR	Seal, Oil Crankshaft	1
12	49504	S	Shim, Split, 2-Piece, Inner	0–2
15	63479	STL	Bearing, Roller	2
20	48727	TNM	Rod, Connecting Assembly (See Tech Bulletin 074)	3
25	49649	FCM	Crankshaft, Single-End (M26) (Model 7CP6185CS)	1
	49498	FCM	Crankshaft, Single-End (M21.7) (Models 7CP6165CSG1, 7CP6165CSG118)	1
30	131407	ALE	Cover, Blind Bearing	1
32	44666	RTP	Cap, Oil Filler	1
33	14177	NBR	O-Ring, Oil Filler Cap–70D	1
36	129343	RBR	Gasket, Flat	1
37	92241	PC	Gauge, Oil, Bubble with Gasket–80D (See Tech Bulletin 074)	1
38	44428	NBR	Gasket, Flat, Oil Gauge–80D	1
39	49948	ABS	Dip Stick, (See Tech Bulletin 130)	1
40	125824	STCP R	Screw, HHC Sems (M6 x 16) (See Tech Bulletin 074)	4
48	25625	STCP	Plug, Drain (¼" x 19 BSP)	1
49	23170	NBR	O-Ring, Drain Plug–70D	1
50	131403	ALE	Cover, Rear	1
51	14030	NBR	O-Ring, Rear Cover–70D	1
53	131400	ALE	Crankcase	1
64	46969	CM	Pin, Crosshead	3
65	46968	BBNP	Rod, Plunger	3
70	48281	NBR	Seal, Oil Crankcase	3
75	43328	S	Slinger, Barrier	3
90	134938	CC	Plunger, Ceramic (M20 x 53)	3
98	46730	NBR	Washer, Seal–90D	3
99	46729	S	Retainer, Plunger (M6) (See Tech Bulletin 074)	3
100	46964	NY	Retainer, Seal	3
106	43305	NBR	Seal, Low-Pressure with S-Spring	3
120	134941	BB	Case, Seal	3
121	13982	NBR	O-Ring, Seal Case–70D	3
127	45191	SNG	V-Packing	6
128	134942	BB	Adapter, Male	3
162	43248	PTFE	Backup Ring, Seat	6
163	43249	NBR	O-Ring, Seat–80D	6
164	49696	S	Seat	6
166	48793	SS	Valve	6
167	43251	S	Spring	6
168	44564	PVDF	Retainer, Spring	6
172	17617	NBR	O-Ring, Valve Plug–90D	6
174	43850	BB	Plug, Valve (See Tech Bulletin 074)	6
185	134940	FBB	Head, Manifold	1
188	126513	STCP R	Screw, HSH (M8 x 70) (See Tech Bulletin 074)	8
500	8081	—	Gearbox, 1" Shaft (See Individual Data Sheet)	1
	8072	—	Gearbox, 1½" Shaft (See Individual Data Sheet)	1

Bold print part numbers are unique to a particular pump model.

R Components comply with RoHS Directive. For additional technical information see www.catpumps.com/literature/tech-bulletins
 MATERIAL CODES (Not Part of Part Number): ABS=ABS Plastic ALE=Aluminum Epoxy BB=Brass BBNP=Brass/Nickel Plated CC=Ceramic
 CM=Chrome-moly F=Cast Iron FBB=Forged Brass FBR=Fiber FCM=Forged Chrome-moly NBR=Medium Nitrile (Buna-N) NY=Nylon
 PC=Poly Carbonate PE=Polyethylene PTFE=Pure Polytetrafluoroethylene PVDF=Polyvinylidene Fluoride RBR=Rubber RTP=Reinforced Composite
 S=304SS SNG=Special Blend (Buna) SS=316SS STL=Steel STCP=Steel/Chrome Plated STZP=Steel/Zinc Plated TNM=Special High Strength

Optional Parts and Accessories and Service Parts listed on page 3. Standard Seal and Valve Kits listed on page 4.

EXPLODED VIEW



Models
7CP6185CS,
7CP6165CSG1,
7CP6165CSG118
September 2023

OPTIONAL PARTS AND ACCESSORIES

PART	DESCRIPTION	QTY
30067	Key (M8 x 7.5 x 25)	1
30613	Rail Assembly (5.75" See Dimensional Drawing)	1
990550	Rail Assembly for Diesel/Gas (5.75" See Dimensional Drawing)	1
76513	Rail Assembly (6.25" See Dimensional Drawing)	1
828710	Protector, Oil Cap	1
34334	Kit, Oil Drain (3/8" x 24") (Not Shown)	1
30206	Pulley, 10" 2-Groove "H" (Not Shown)	1
33000	Hub, "H" 24mm (Not Shown)	1
30696	Reverse Pliers (Not Shown)	1

SERVICE PARTS

PART	DESCRIPTION	QTY
77052	Seal Kit—Standard NBR	1
77055	Valve Kit—Standard NBR	2
6107	Oil, Bottle (21 oz bottle) ISO 68 Hydraulic Fill to Specified Crankcase Capacity Prior to Start-up	2
6124	Gasket, Liquid (3 oz)	1

