

DATA SHEET

3CP PLUNGER PUMPS

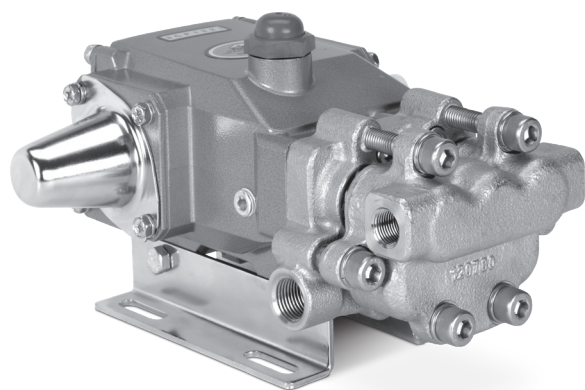


**Stainless Steel
Models:**

3CP1221, 3CP1231, 3CP1241

Gearbox Model:

3CP1241G



Model 3CP1221 Shown
(Rails and shaft protector sold separately)

FEATURES

- 316 Stainless Steel wet end
- Various Drive configurations including direct drive bell housing to electric motor, belt drive to engine or motor, and direct drive to hydraulic motor
- Standard NBR seals with alternative options for temperature and chemical compatibility

COMMON SPECIFICATIONS

	U.S.	Metric
Pump RPM*	1725	1725
Inlet Pressure Range	Flooded to 70 psi	Flooded to 4.8 bar
Standard Liquid Temp. (NBR)	160°F	71°C
Alternative seals available for high temp up to 200° F		
Bore	0.708"	18 mm
Crankcase Capacity	12 oz.	0.35 l
Inlet Ports (2)	1/2" NPT(F)	1/2" NPT(F)
Discharge Ports (2)	3/8" NPT(F)	3/8" NPT(F)
Shaft Diameter	0.650"	16.5mm
Pulley Mounting	Either Side	Either Side
Weight	14.84 lbs.	6.7 kg
Dimensions	9.69 x 8.78 x 5.53"	246 x 223 x 136mm

SPECIFICATIONS

	U.S. Measure	Metric Measure
3CP1221		
Flow	4.2 gpm	16 lpm
Pressure Range	100 — 2000 psi	6.9 — 138 bar
Stroke	0.500"	12.7 mm
3CP1231		
Flow	2.3 gpm	8.7 lpm
Pressure Range	100 — 2000 psi	6.9 — 138 bar
Stroke	0.287"	7.3 mm
3CP1241		
Flow	3.6 gpm	13.6 lpm
Pressure Range	100 — 2000 psi	6.9 — 138 bar
Stroke	0.433"	11 mm
3CP1241G		
Flow	3.0 gpm	11.4 lpm
Pressure Range	100 — 2000 psi	6.9 — 138 bar
Engine RPM	3600 rpm	3600 rpm
Stroke	0.433"	11 mm

*Pump minimum is 100 RPM

ALTERNATIVE SEAL CONFIGURATION

MATERIAL	SUFFIX CODE	MAXIMUM TEMPERATURE
NBR	—	160° F (71° C)
FPM	.0110	180° F (82° C)
EPDM	.0220	160° F (71° C)
IPFE	.0770	200° F (93° C)
HT	.3000	180° F (82° C)
STHT	.3400	190° F (88° C)

See Reference Document 99TCH002 for inlet conditions and RPM at high temperature.

DETERMINING THE PUMP R.P.M.

$$\frac{\text{Rated gpm}}{\text{Rated rpm}} = \frac{\text{"Desired" gpm}}{\text{"Desired" rpm}}$$

DETERMINING THE REQUIRED H.P.

$$\frac{\text{Hp (Electric Brake)}}{1460} = \frac{\text{gpm x psi}}{1460}$$

DETERMINING MOTOR PULLEY SIZE

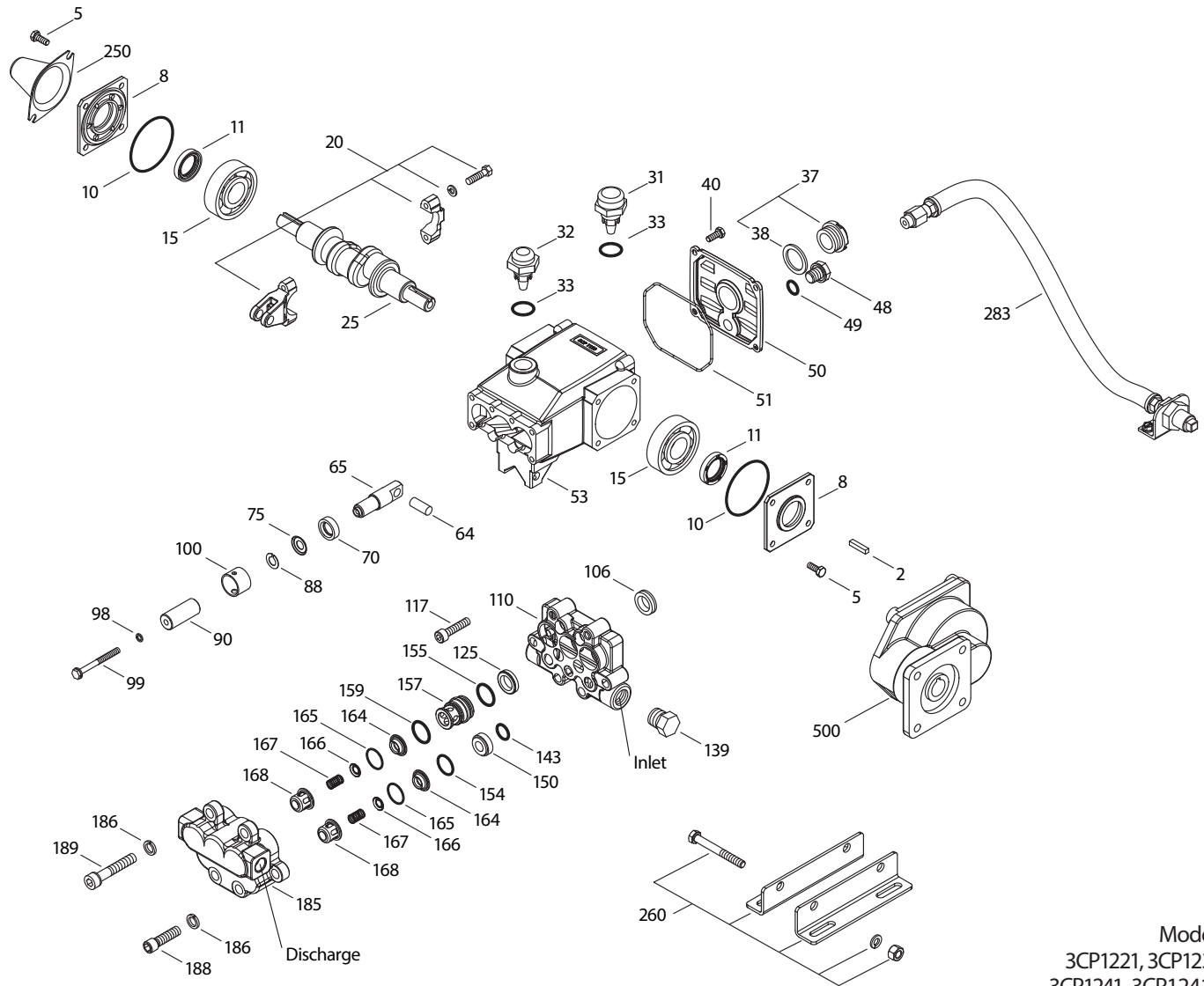
$$\frac{\text{Motor Pulley O.D.}}{\text{Pump rpm}} = \frac{\text{Pump Pulley O.D.}}{\text{Motor rpm}}$$

Refer to pump **Service Manual** for repair procedure and additional technical information.

PARTS LIST

ITEM	PART NUMBER				DESCRIPTION		QTY
	3CP1221	MATL	3CP1231	MATL	3CP1241	MATL	
					3CP1241G		
2	30047	STL	30047	STL	30047	STL	Key (M5x5x24)
5	92538	S	92538	S	92538	S	Screw, HHC Sems (M6x16)
8	46901	AL	46901	AL	46901	AL	Cover, Bearing
	—	—	—	—	48259	AL	Cover, Blind (3CP1241G)
10	14028	NBR	14028	NBR	14028	NBR	O-Ring, Cover, Bearing - 70D
11	43222	NBR	43222	NBR	43222	NBR	Seal, Oil, Crankshaft
15	14480	STL	14480	STL	14480	STL	Bearing, Ball
20	48730	TNM	48730	TNM	48730	TNM	Rod Assembly, Connecting
25	46927	FCM	—	—	—	—	Crankshaft, Dual End - 3CP1221 (M12.7)
	—	—	46994	FCM	—	—	Crankshaft, Dual End - 3CP1231 (M7.3)
	—	—	—	—	46991	FCM	Crankshaft, Dual End - 3CP1241 (M11)
	—	—	—	—	48484	FCM	Crankshaft, Single End - 3CP1241G (M11)
31	127409	—	127409	—	127409	—	Cap, Vented w/ O-ring (Rain Cap)
32	46798	—	46798	—	46798	—	Cap, Oil Filler
33	14179	NBR	14179	NBR	14179	NBR	O-Ring, Oil Filler Cap - 70D
37	92241	—	92241	—	92241	—	Gauge, Oil, Bubble w/Gasket - 80D
38	44428	NBR	44428	NBR	44428	NBR	Gasket, Flat, Oil Gauge - 80D
40	92538	S	92538	S	92538	S	Screw, HHC Sems (M6x16)
48	25625	STCP	25625	STCP	25625	STCP	Plug, Drain (1/4"x19 BSP)
49	23170	NBR	23170	NBR	23170	NBR	O-Ring, Drain Plug - 70D
50	46939	AL	46939	AL	46939	AL	Cover, Rear
51	14041	NBR	14041	NBR	14041	NBR	O-Ring, Rear, Cover - 70D
53	48644	AL	48644	AL	48644	AL	Crankcase
64	46615	CM	46615	CM	46615	CM	Pin, Crosshead
65	48459	BBNP	48459	BBNP	48459	BBNP	Rod, Plunger
70	46839	NBR	46839	NBR	46839	NBR	Seal, Oil, Crankcase
75	43900	S	43900	S	43900	S	Slinger, Barrier
88	45697	S	45697	S	45697	S	Washer, Keyhole (M18x10)
90	46976	CC	46976	CC	46976	CC	Plunger (M18x43)
97	76729	SS	76729	SS	76729	SS	Washer, Flat (Not shown, use with 76730)
98	46730	NBR	46730	NBR	46730	NBR	Washer, Seal - 90D
	48394	FPM	48394	FPM	48394	FPM	Washer, Seal - 90D
	◆ 48432	EPDM	◆ 48432	EPDM	◆ 48432	EPDM	Washer, Seal
	76730	PTFE	76730	PTFE	76730	PTFE	Ring, Sealing
99	† 48201	SS	† 48201	SS	† 48201	SS	Retainer, Plunger
100	46541	PVDF	46541	PVDF	46541	PVDF	Retainer, Seal
106	44053	NBR	44053	NBR	44053	NBR	Seal, LPS w/SS-Spg
	44926	FPM	44926	FPM	44926	FPM	Seal, LPS w/SS-Spg
	76243	ST2	76243	ST2	76243	ST2	Seal, LPS w/S-Spg
	◆ 46651	EPDM	◆ 46651	EPDM	◆ 46651	EPDM	Seal, LPS w/SS-Spg
110	48556	SS	48556	SS	48556	SS	Manifold, Inlet
117	119034	S	119034	S	119034	S	Screw, HSH (M8x35)
125	44652	SNG	44652	SNG	44652	SNG	Seal, HPS w/SS
	44925	FPM	44925	FPM	44925	FPM	Seal, HPS w/SS
	46652	HT	46652	HT	46652	HT	Seal, HPS w/SS, 2-PC w/S-Support
	76052	ST4	76052	ST4	76052	ST4	Seal, HPS w/S
139	45156	SS	45156	SS	45156	SS	Plug, Inlet, [1/2"-14 NPT(M)]
143	17547	NBR	17547	NBR	17547	NBR	O-Ring, Adapter, Valve, Rear - 85D
	11685	FPM	11685	FPM	11685	FPM	O-Ring, Adapter, Valve, Rear - 85D
	◆ 46648	EPDM	◆ 46648	EPDM	◆ 46648	EPDM	O-Ring, Adapter, Valve, Rear - 70D
	703308	IPFE	703308	IPFE	703308	IPFE	O-Ring, Adapter, Valve, Rear - 85D
150	44060	SS	44060	SS	44060	SS	Adapter, Valve
154	43893	NBR	43893	NBR	43893	NBR	O-Ring, Adapter, Valve, Front - 80D
	44927	FPM	44927	FPM	44927	FPM	O-Ring, Adapter, Valve, Front
	◆ 46649	EPDM	◆ 46649	EPDM	◆ 46649	EPDM	O-Ring, Adapter, Valve, Front - 80D
	703307	IPFE	703307	IPFE	703307	IPFE	O-Ring, Adapter, Valve, Front - 80D
155	26089	NBR	26089	NBR	26089	NBR	O-Ring, Adapter, Valve, Rear - 80D
	11377	FPM	11377	FPM	11377	FPM	O-Ring, Adapter, Valve, Rear - 80D
	◆ 46647	EPDM	◆ 46647	EPDM	◆ 46647	EPDM	O-Ring, Adapter, Valve, Rear - 80D
	703244	IPFE	703244	IPFE	703244	IPFE	O-Ring, Adapter, Valve, Rear - 75D
157	44059	SS	44059	SS	44059	SS	Adapter, Valve
159	26089	NBR	26089	NBR	26089	NBR	O-Ring, Adapter, Valve, Front - 80D
	11377	FPM	11377	FPM	11377	FPM	O-Ring, Adapter, Valve, Front - 80D
	◆ 46647	EPDM	◆ 46647	EPDM	◆ 46647	EPDM	O-Ring, Adapter, Valve, Front - 80D
	703244	IPFE	703244	IPFE	703244	IPFE	O-Ring, Adapter, Valve, Rear - 75D
164	44058	SS	44058	SS	44058	SS	Seat
165	44001	NBR	44001	NBR	44001	NBR	O-Ring, Seat - 80D
	44928	FPM	44928	FPM	44928	FPM	O-Ring, Seat - 80D
	◆ 46650	EPDM	◆ 46650	EPDM	◆ 46650	EPDM	O-Ring, Seat - 80D
166	44057	SS	44057	SS	44057	SS	Valve
167	44056	SS	44056	SS	44056	SS	Spring
168	44055	SS	44055	SS	44055	SS	Retainer, Spring
185	48558	SS	48558	SS	48558	SS	Manifold, Discharge
186	15847	S	15847	S	15847	S	Lockwasher (M10)
188	87950	S	87950	S	87950	S	Screw, HSH (M10x35)

EXPLODED VIEW



Models
3CP1221, 3CP1231,
3CP1241, 3CP1241G
February 2020

ITEM		PART NUMBER				DESCRIPTION		QTY
	3CP1221	MATL	3CP1231	MATL	3CP1241	MATL		
3CP1241G								
189	87952	S	87952	S	87952	S	Screw, HSH (M10x55)	4
250	118672	STCP	118672	STCP	118672	STCP	Protector, Shaft	1
260	30612	STZP	30612	STZP	30612	STZP	Rail, Angle Assy (Belt Drive)	1
283	34334	—	34334	—	34334	—	Kit, Oil Drain (3/8" x 24")	1
299	816719	SS	816719	SS	816719	SS	Head, Complete w/NBR Seals and O-rings	1
300	33985	NBR	33985	NBR	33985	NBR	Kit, Seal (Incls: 98,106,125,143,154,155,159) .Std	1
	33309	FPM	33309	FPM	33309	FPM	Kit, Seal (Incls: 98,106,125,143,154,155,159) .0110	1
	◆ 33944	EPDM*	◆ 33944	EPDM*	◆ 33944	EPDM*	Kit, Seal (Incls: 98,106,125,143,154,155,159) .0220	1
	76136	HT	76136	HT	76136	HT	Kit, Seal (Incls: 98,106,125,143,154,155,159) .3000	1
	76167	STHT	76167	STHT	76167	STHT	Kit, Seal (Incls: 98,106,125,143,154,155,159) .3400	1
	76985	IPFE	76985	IPFE	76985	IPFE	Kit, Seal (Incls: 97,98,106,125,143,154,155,159) .0770	1
	310	30982	NBR	30982	NBR	30982	NBR	Kit, Valve (Incls: 143,154,159,164,165,166,167,168) .Std, .3000, .3400
	31216	FPM	31216	FPM	31216	FPM	Kit, Valve (Incls: 143,154,159,164,165,166,167,168) .0110	1
◆	31217	EPDM	◆ 31217	EPDM	◆ 31217	EPDM	Kit, Valve (Incls: 143,154,159,164,165,166,167,168) .0220	1
500	—	—	—	—	8075	—	Gearbox (See Individual Data Sheet)	1
—	6107	—	6107	—	6107	—	Oil, Bottle (21 oz.) ISO 68 Hydraulic (Fill to specified crankcase capacity prior to start-up)	1

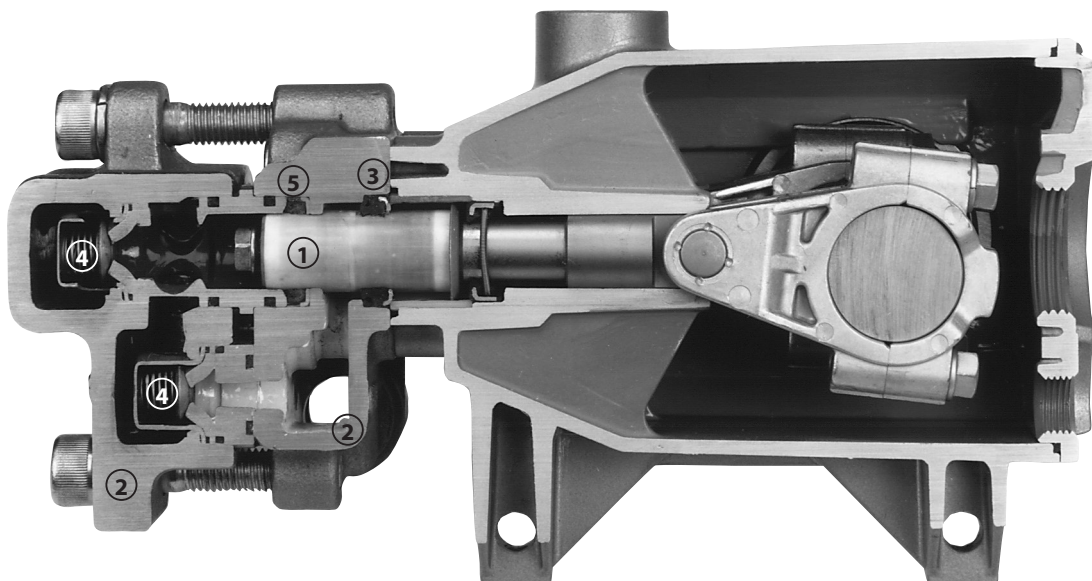
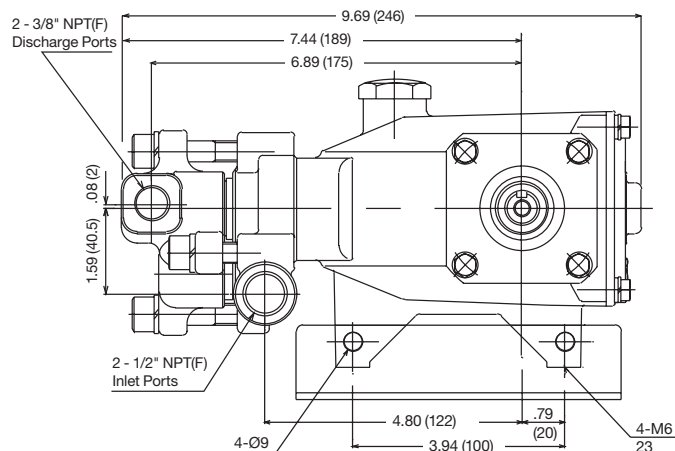
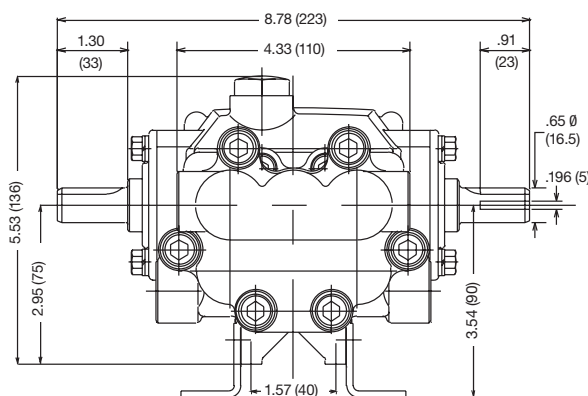
Bold print part numbers are unique to a particular pump model. *Italics are optional items.* ♦ Silicone oil/grease required.

† Production parts are different than repair parts. R Components comply with RoHS Directive. [] Date of latest production change.

*Review individual parts in each kit for material code identification. For Gearbox version see 8075 Data Sheet.

For additional technical information see www.catpumps.com/literature/tech-bulletins.

MATERIAL CODES (Not Part of Part Number): AL=Aluminum BB=Brass BBCP=Brass/Chrome Plated BBNP=Brass/Nickel Plated CC=Ceramic CM=Chrome-moly EPDM=Ethylene Propylene Diene Monomer FCM=Forged Chrome-moly FPM=Fluorocarbon HS=High Strength HT=High-Temp (EPDM Alternative) IPFE=1-PerFluoroelastomer NBR=Medium Nitrile (Buna-N) PTFE=Polytetra Fluoroethylene PVDF=Polyvinylidene Fluoride S=304SS SNG=Special Blend (Buna) SS=316SS ST2=Special PTFE2 ST4=Special PTFE4 STL=Steel STHT=Special PTFE High Temp STCP=Steel/Chrome Plated STZP=Steel/Zinc Plated TNN=SS+High Strength



1. Special concentric, high-density, polished, solid ceramic plungers provide a true wear surface and extended seal life.
2. Manifolds are high tensile strength 316 stainless steel for liquid compatibility and long term, continuous duty.
3. 100% wet seal design adds to service life by allowing pumped liquids to cool and lubricate on both sides.
4. 316 stainless steel valves, seats and springs provide corrosion-resistance, ultimate seating and extended life.
5. Specially formulated, Cat Pumps exclusive, High-Pressure Seals offer unmatched performance and seal life.

⚠ CAUTIONS AND WARNINGS

All High Pressure Systems require a primary pressure regulating device (i.e. regulator, unloader) and a secondary pressure relief device (i.e. pop-off valve, relief valve). Failure to install such relief devices could result in personal injury or damage to pump or property. Cat Pumps does not assume any liability or responsibility for the operation of a customer's high pressure system.

Read all CAUTIONS and WARNINGS before commencing service or operation of any high pressure system. The CAUTIONS and WARNINGS are included in each service manual and with each Accessory Data sheet. CAUTIONS and WARNINGS can also be viewed online at www.catpumps.com/cautions-warnings or can be requested directly from Cat Pumps.

WARRANTY

View the Limited Warranty on-line at www.catpumps.com/warranty.