



# Model 36970-SERIES

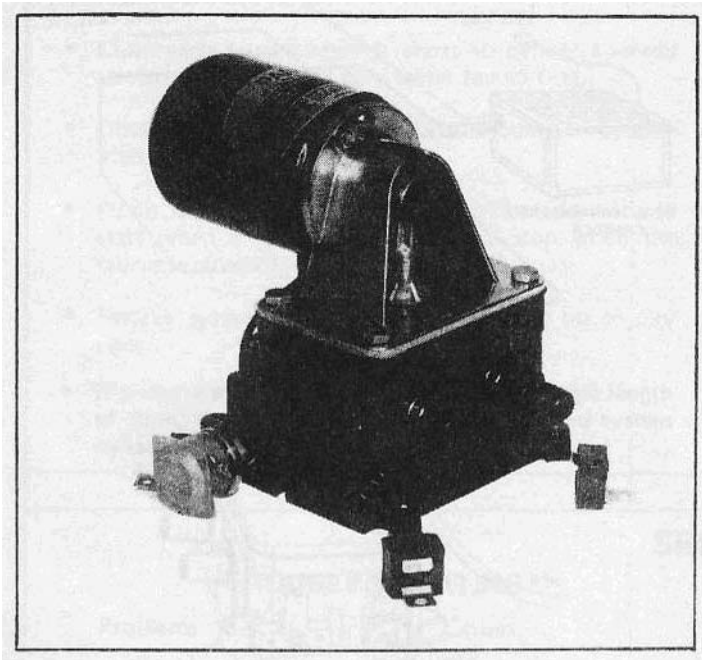
## ELECTRIC WATER SYSTEM

### PUMPS *Automatic Multi-Fixture*

#### FEATURES

Self-Priming  
 Diaphragm Design Allows Dry Running  
 Built-in Discharge Check Valve  
 Low Current Draw  
 Built-in Hydraulic Pulsation Dampener  
 Large Vibration Absorbing Pads  
 Barb Ports; Threaded or Flared  
 Port Combinations also Available  
 Meets USCG Electrical Standards

Model 36970-SERIES



#### SPECIFICATIONS

	U.S. GPM	litres/min	Imp. GPM
Open Flow:	2.8	10.6	2.3
Cut-in Pressure(Nom):	18 ± 4 PSI (120kPa)		
Cut-off Pressure (Nom):	39 ± 4 PSI (269 kPa)		
Ports:	Slip on 1/2"10 5i8"10 hose, 1/2"Threads or 1 1/2" Flare		
Vert. Dry Suction Life:	5 Feet (1.52 m)		
Weight:	7 lbs, (3,2 kgs)		

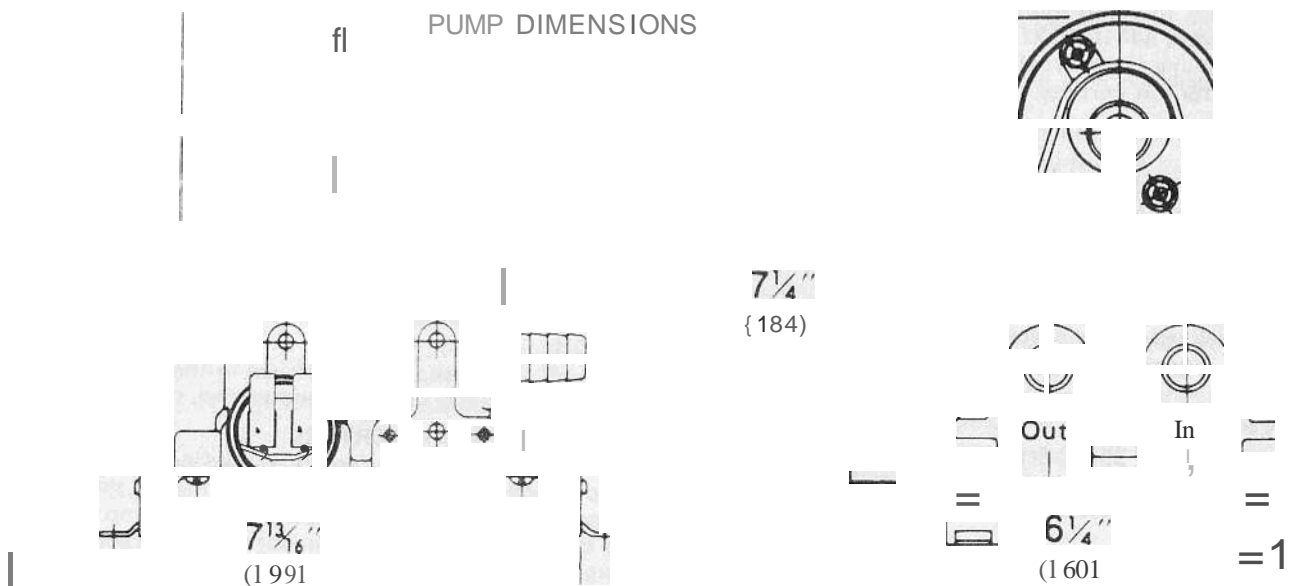
#### APPLICATIONS

PAR Automatic Water Systems, 36970 series, are designed for self contained recreational vehicles and pleasure boats with multiple fixture water systems. The systems are automatic - when a faucet is opened, the pump instantly begins operation to provide a constant flow from tank to faucet. Closing the faucet automatically discontinues pump operation,

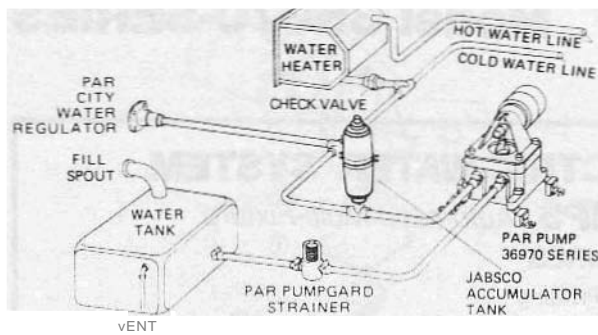
MODEL	VOLTAGE	NOM. AMP DRAW	FUSE RATING	
			SLOW-BLOW	NORMAL
36970-1000	12 Vdc	5.0	5 amp	7 1/2 amp
36970-1 100	12 Vdc	5.0	5 amp	7 1/2 amp
36970-1010	24 Vdc	3.0	4 amp	5 amp
36970-1020	32 Vdc	2.0	2 amp	3 amp

\*Discontinued RV model - for reference only.

#### PUMP DIMENSIONS



Dimensions in parenthesis are millimetres



## MOUNTING

PAR diaphragm pumps are self-priming.

They may be located above or below (above preferred) the fresh water tank. Suction lift should not exceed 5 feet, when positioned above the tank. The pump is equipped with vibration pads which are most effective when the pump is in the upright position.

## PLUMBING

To minimize water pressure drop, the size of water supply line should NOT be less than sizes shown in table below. Valves, elbows, etc. used should be the same size as pipe or tubing. Use gate valves only. Fresh water tank must be vented.

MINIMUM PIPING SIZE

Supply Line Length	Tubing I D	Pipe Size
Less Than 48"	1/2"	3/8"
48" or more	5/8"	1/2"

**PRESSURE REGULATOR.** It is recommended that systems having a connection for a city water entry be equipped with a pressure regulating check valve set at approximately 35 p.s.i. This valve automatically regulates the incoming water pressure to avoid damage to pump and plumbing from excessive pressures. PAR Models 44410-1000 (Permanent Flush Mount) and 44410-1010 (in-line Hose Type) pressure regulating valves are recommended for this purpose.

**CHECK VALVES.** A built-in port check valve protects the pump from the unregulated high pressures sometimes encountered in city water hookups. However, an additional check valve may be installed at the cold water inlet of the water heater to minimize heat transfer to the cold water line and protect the system in case of water heater relief valve failure. PAR offers qualified in-line check valves. Models 34344-0000, 35027-0000 and 35195-0000.

## SUCTION STRAINER

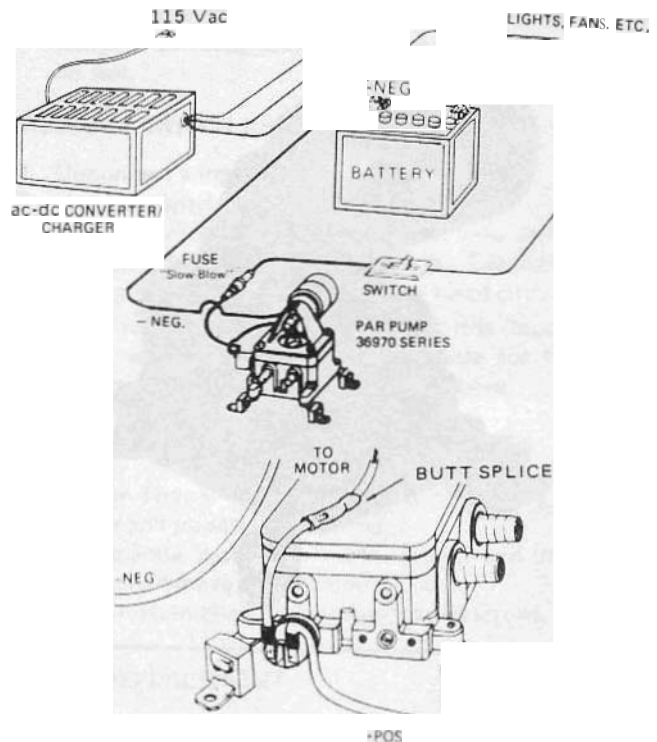
A PAR Pumpgard No. 36400-Series (strainer) is recommended, installed between the pump and fresh water tank. It helps prevent valve clogging caused by foreign material entering the pump.

## WATER PURIFIER

NOTE: Water purifiers should be installed with separate outlets for drinking water use only. Many purifiers cause excessive back pressure.

## ACCUMULATOR TANK

The use of an accumulator tank (Jabsco ® Model 12573-2000 or 18810-0000), although not required, is recommended for a more effective water distribution system. It eliminates "water hammer," stores pressure to allow a limited use of water without restarting pump (desirable at night-time), assures a constant even stream of water at faucets farthest from pump and prolongs pump life by cutting down rapid start/stop operation.



## WIRING

Pump should be wired in an independent circuit according to the following chart:

WIRE SIZE CHART (AWG - COPPER)

Length of circuit in feet (sum of pos. & neg. wire lengths)

Voltage	Up to 80'	80' to 100'	100' to 150'
12 Volts Two Wire	14	12	10
24 Volts Two Wire	16	14	14
32 Volts Two Wire	16	16	14

Above wire size recommendation is based on pump load only. If other electrical fixtures share common service with the pump, larger wire sizes must be used.

## MOTOR PROTECTION

The pump wiring must include a "Slow-Blow" fuse or equivalent protective device in the positive lead to protect against overcurrent draw. See specification table for proper fuse rating.

## SWITCH

An on-off switch should be installed in the circuit to turn off pump when vehicle or boat is unattended, stored, or in transit.

## AC-DC POWER CONVERTERS

Converter/charger packs, (ac-dc), should be wired to operate pump directly from the battery at all times. If the battery is bypassed and converter is used to service the pump directly, be sure the total electrical loads do not exceed the converter amp rating.

## VOLTAGE CHECK

After installation, check the voltage at the pump motor. It is important that voltage is checked when pump is operating along with all the inside electrical fixtures. Full voltage must be available at the pump motor at all times.

## WINTER STORAGE

- Check level of water in tank.
- Check all strainers or any aerators and clean thoroughly.
- Open all faucets, hot and cold.
- Turn on power to pump and wait for hot water tank and water lines to fill
- Close each faucet when it starts to deliver a steady stream of water (close cold water faucet first.)
- Observe the pump. Check to be sure pump stops soon after closing last faucet.
- Pump is now ready for automatic operation. It will start when a faucet is opened and stop when the faucet is closed.
- Relieve system pressure before hooking up water.
- If pump will be inoperative for a considerable length of time, turn off circuit to pump and bleed system by opening faucets.

WINTER STORAGE. PAR pumps, with their unique pulsation dampener, will withstand frozen water without damage, provided the system is not under pressure prior to freezing. To prevent accidental damage, the entire water system should be protected from freezing during winter storage. This requires complete draining, using the following directions and/or vehicle manufacturer's instructions:

1. Open all faucets and drains and allow pump to empty water tank and intake line. Run the pump dry for 1 to 2 minutes before turning off.
2. With all drains open, blow air through city water entry. Allow time for the water heater to empty.
3. Disconnect discharge and intake hoses from the pump. Start the pump and allow to run until all water is expelled from unit. (Running dry will not harm the pump.)
4. Reconnect the hoses. Close the drains but leave faucets open. The water distribution system is now dry and ready for winter storage.

An alternate method is to use potable water system anti-freeze solution. Follow directions of anti-freeze manufacturer, and use a PAR Winter Protection Kit Model 44610-0000.

**DANGER: DO NOT USE AUTOMOTIVE TYPE RADIATOR ANTI-FREEZE. IT IS POISONOUS. USE OF THIS TYPE OF ANTI-FREEZE WILL CAUSE SERIOUS INTERNAL INJURY OR DEATH.**

## SERVICE

## TROUBLE SHOOTING

Problems	Causes
Pump operates but no water flows through faucet.	Low water level in tank. Loose hose clamps or fittings in suction line. Dirty or hard-to-open inline check valve. Defective pump check valve. Suction line clogged or kinked.
2. Pump cycles on and off although all faucets are closed.	Water leak in plumbing. Water leak in flush toilets. Outlet valve not sealing. Internal leak in pump,
3. Pump operates roughly and has excessive noise and vibration.	Deformed or ruptured pulsation dampener in pump. Worn connecting rod bearing. Pump mounted on flimsy board. Flow through intake line is restricted, kink in hose,
4. Pump fails to start when faucet is opened.	No voltage to pump. Blown fuse. Defective pressure switch. Clogged piping Kink in outlet line.
5. Pump fails to stop when faucets are closed.	Empty water tank Outlet valve not sealing. Air in system. Defective pressure switch. Very low voltage.

**NOTICE:** Before servicing pump, turn off power and open faucets to relieve pressure in water system

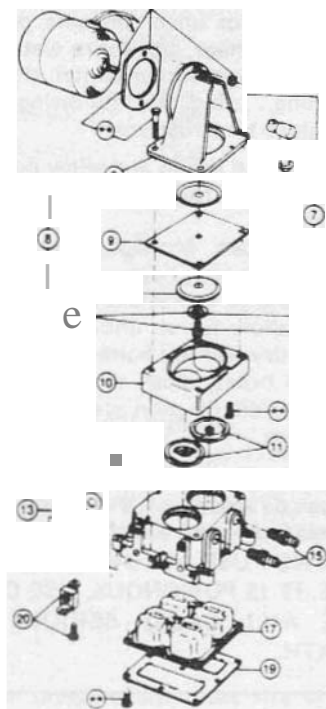
## VALVE ASSEMBLY REPLACEMENT

1. Remove four tie down screws.
2. Lift off motor and diaphragm assembly from the pump base.
3. Lift valve assemblies from pockets and clean all foreign materials from valve and seat.
4. Reinstall valve assemblies into same pockets, being sure rubber valve with small hole is UP on intake and rubber valve without the small hole is DOWN on discharge. **NOTICE:** Do not use valve with small hole in rubber on discharge side of pump.

## DIAPHRAGM &amp; CONNECTING ROD REPLACEMENT

- Turn off power to pump. Remove four motor mount tie down bolts,
2. Lift motor mount and the attached diaphragm assembly from pump base.
  3. Remove two diaphragm retainer screws and the diaphragm retainer.
  4. Pull connecting rod assembly and diaphragm from motor mount, then, unscrew bolt to separate diaphragm plates.
  5. Loosely reassemble new diaphragm, diaphragm plates, washer and diaphragm bolt onto new connecting rod assembly
  6. Slide connecting rod on shaft. Ensure that eccentric is firmly seated on motor shaft and tighten set screw firmly against flat side of shaft,
  7. Tighten connecting rod bolt while maintaining alignment of rod bearing eccentric. **NOTICE:** Avoid misalignment or twisting of rod on eccentric shaft or excessive bearing wear will result

## EXPLODED VIEW



• Indicates items included in Hardware Kit (Key 21).

## PARTS LIST

36970-Series

Key	Part Description	Part Number	Qty
1	Motor Kit 12 Vdc	30201-0000	
1	Motor Kit 24 Vdc	30201-0010	
1	Motor Kit 32 Vdc	30202-0020	
2	Motor Mount	35452-0000	1
7	Connecting Rod Assembly	30033-0000*	1
8	Diaphragm Plate	35479-0000	2
9	Diaphragm	30015-0000*	1
10	Retainer	35454-0000	1
11	Valve Set (Inlet & Outlet)	30004-0000* 1	1 Set
12	Base Assembly†	35620-11001	1
13	Pressure Switch	37 121-0000 - See Note 2 • 37121-0010 - See Note 3 •	1
15	Ports (Inlet & Outlet) Barb	37176-0000† - See Note 4	1 Set
17	Pulsation Dampener	37178-0000* †	1
19	Bottom Plate	35686-0000†	1
20	Vibration Pad Kit	37180-0000†	1 Set
21	Hardware Kit	37167-0000	1 Set
	Service Kit, "	30123-0000	

\* Indicates Parts Contained in Service Kit.

† Indicates Parts Supplied with Base Assembly.

NOTE 2—Includes Switch and Conversion Kit 10 Mount New Style Switch On/Older Style J and . 0000 Pumps. Meets USCG Electrical Standards.

NOTE 3—Replacement Switch On/V for 1000 Series Pump. Meets USCG Electrical Standards.

NOTE 4 Threaded Outlet Port 37050-0001  
Threaded Inlet Port 37050-0000.

## SERVICE (CONTINUED)

## PULSATION DAMPENER REPLACEMENT

1. Remove pump from **installation**.
2. Remove nine screws from bottom of base **and** the bottom plate.
3. Pullout rubber pulsation dampener from base.
4. Inspect dampener for excessive deformation, ruptures **and** leaks.
5. When installing new pulsation dampener, make sure **flange** is correctly seated to effect a proper water and air seal.

## PRESSURE SWITCH REPLACEMENT

1. Disconnect **wires** from pressure switch.
2. **Unscrew** switch from base.
3. Thread switch with sealing **washer** into pump base, metallic side of washer facing **switch**. **Tighten** securely.
4. Rewire one lead to motor, other to fused circuit.
5. When replacing the pressure **switch**, it is important to check the pulsation dampener. Please see Pulsation Dampener Replacement instructions above.

## BASE REPLACEMENT

Follow **service** Instructions **above** to **remove** pressure switch and pulsation dampener.

- 2 To separate **base** from motor mount and diaphragm assembly remove four tie **down** screws.
- 3 When reassembling, do not **overtighten** screws.

## MOTOR REPLACEMENT

- 1 Disconnect one motor **wire** from pressure Switch terminal, the other from splice connector.
- 2 Loosen eccentric set-screw on motor shaft.
3. Remove two motor nuts **and** pull motor away from motor mount, while holding back eccentric/connecting rod assembly.
4. When installing new motor, adjust eccentric on motor shaft so little or no contact is made **between** teflon **washer** and **connecting** rod bearing.
5. Rewire motor leads to terminal on pressure Switch, and splice connector.

THE PRODUCTS DESCRIBED HEREIN ARE SUBJECT TO THE JABSCO® ONE YEAR LIMITED WARRANTY, WHICH IS AVAILABLE FOR YOUR INSPECTION UPON REQUEST.

**Jabsco**  
Fluid Technology Corporation  
1485 Dale Way, P.O. Box 2158  
Costa Mesa, CA 92628-2158  
Telephone: (714) 545-8251

---

For technical advice or service please take your pump into your local pump service center.  
To order pump or parts or for pricing please go to the following links :

[Jabsco Pumps Home >>](#)

[Jabsco Pumps stock list >>](#)