

**DESIGN FEATURES**

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| Body: | Bronze |
| Impeller: | Jabsco Neoprene Compound |
| Shaft: | Brass |
| Ports: | Model 18300 1½" IPT Model 18310 2" IPT |
| Seal: | Carbon-Ceramic Face Type |
| Bearings: | Sealed Ball Bearings |
| Shipping Weight: | 18300 - 24 Lbs. (10.9 Kg) 18310 - 25 Lbs. (11.3 Kg) |

MODEL 18300-0000 (1½")
18310-0000 (2")**APPLICATIONS**

MARINE: Engine cooling, Pumping bilges, Washdowns, Circulating water in bait tanks, Utility dock side pump.

INDUSTRIAL: Circulating and transferring, Velocity-mixing, Return spill, Sump drainage, Chemicals, Pharmaceuticals, Soap, Liquors, Ink, Dyes, Alcohol, Tanning Liquors, Glycerine, Brine, etc.

FARMING: Pumping water for stock, Pumping water from shallow wells and cisterns.

PUBLIC UTILITIES AND MUNICIPALITIES: Dewatering and draining meter boxes and excavations, Truck installation under hood for emergency pumping.

INSTALLATION

Pump may be mounted in any position. Intake and discharge ports are determined by the direction of shaft rotation (refer to dimensional drawing). Before installing, turn pump shaft in the direction of shaft rotation. Drive pump with an "A" or "B" size belt.

NOTE: MODEL 18310-0000 IS INTERCHANGEABLE WITH EARLIER PUMP MODEL 10660-0001: BASE MOUNTING DIMENSIONS, HEIGHT ABOVE BASE TO SHAFT, AND HEIGHT ABOVE BASE TO PORT CENTERLINE ARE THE SAME.

OPERATION

Pump will self-prime at low or high speeds. Make sure that all connections are airtight. Clutch will engage when clutch handle is moved to the left (as viewed from pulley end of unit). **DO NOT RUN PUMP DRY FOR MORE THAN 30 SECONDS. LACK OF WATER FLOW MAY DAMAGE IMPELLER.** To drain pump, loosen end cover screws. See Head Capacity Table for head pressures and flow. To avoid costly shutdowns, keep a Jabsco Service Kit on hand.

For technical advice or service please take your pump into your local pump service center.
To order pump or parts or for pricing please go to the following links :

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